



Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON
K8A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

POSITIVE RECALL
EFFECTIVE _____ AUTH _____
RELEASED _____ DATE _____

D5770-5**Job Sheet 207587**

Part No: D5770-5

Job Qty: 10 pcs

Part Name: Hoop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/20

Job Tracking No:

Due Date: 3/20/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: URF 20-522 DWG 5770 REV.A IPP REV:A NEW ISSUE 20.01.14 JV VERF:DD

Ship Via:

U/R
MEX
MARCH 5/20

**POSITIVE
RECALL**

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	10 pcs	3/20/20		0.00	3.33	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4	DAS	
							Large Fab - 5	24	
							Large Fab - 6	9-89	
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 5	10 pcs	3/20/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



Container No: S261807



Part: D5770-5

Job No: 207587

Serial No/Batch: S261807

Revision: REV.A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K8A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/09/20

DAS
40
9-89

MAR 10 2020

Plex 3/5/20 9:03 AM Dart.Renwick.Jennifer

3/5/2020

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

120 Packaging 3-1 - Stock - B4B 10 pcs	3/20/20	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
130 QC 21 - SA	10 pcs	3/20/20	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70
				QC 21 - SA - 53

Part Op 100 - 1- Cut material to 53" 2- Bend and drill #30 vent hole as per D5770-5 dwg 3- Remove markings on tube 4- Deburr
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - Identify as per dwg & Stock Location: *W/O* See note 6.
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NTS0.500W.035	4130 Square Tube .500 X .500 X .035W	44.1660 ft (4.4166 ea)	100-Large Fab - Welded Assy-1	5260577

Job Allocations

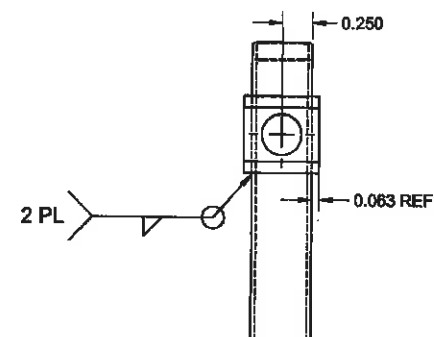
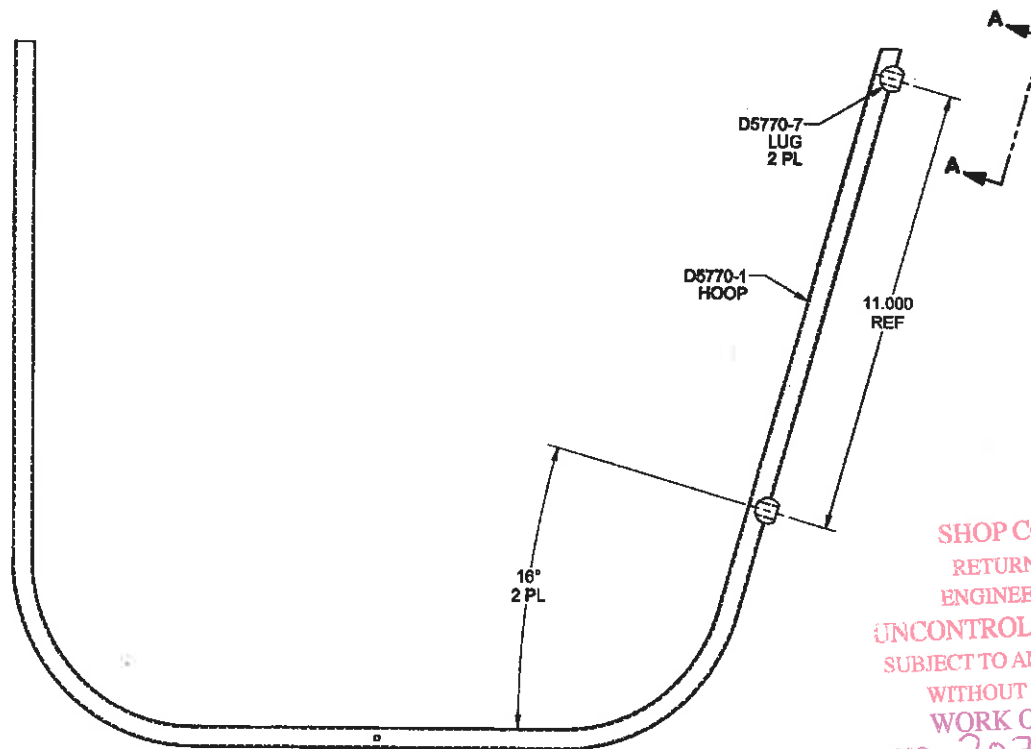
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M4130NTS0.500W.035	44	666	0

Part Specifications

Specifications could not be found.

Plex 3/5/20 9:03 AM Dart.Renwick.Jennifer

QTY -041	P/N	DESCRIPTION
X	D5770-041	ATTACHMENT HOOP
1	D5770-1	HOOP
2	D5770-7	LUG



VIEW A-A
SCALE 3X, 2 PL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 207587

D5770-041 ATTACHMENT HOOP
(DERIVED FROM AERO DESIGN P/N 76422-01)

UNDER REVIEW

URF 2020-522 20.02.14 (NO)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.91 lbs
 - 8) WELD PER DART QSI 004

RELEASED

2020 FEB 18 NO
ECN 2020-521

APPROVED

A NEW ISSUE		ZF	20.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF		
DRAWN	ZF		
CHECKED	KPT		
MFG. APPR.	DD		
APPROVED	NO		
DE APPR.	CP 47		
DATE	20.01.09		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D5770

REV. A

SHEET 1 OF 7

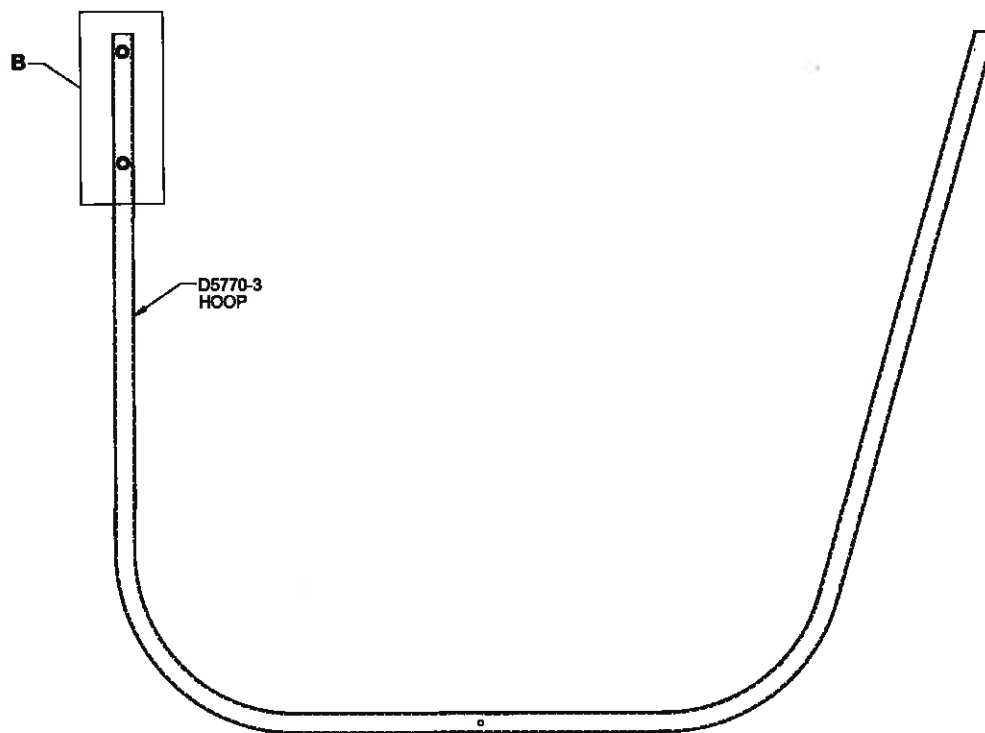
SCALE

NTS

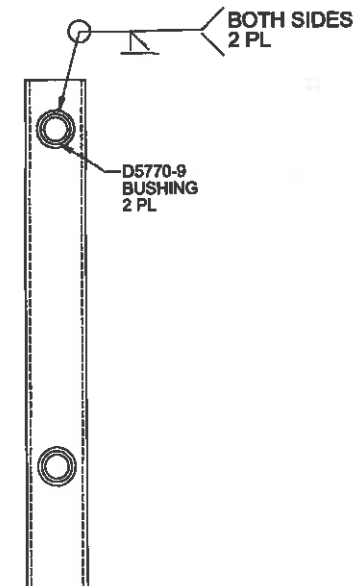
TITLE
BASKET HOOPS

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QTY -043	P/N	DESCRIPTION
X	D5770-043	HANDLE HOOP
1	D5770-3	HOOP
2	D5770-9	BUSHING



D5770-043 HANDLE HOOP
(DERIVED FROM AERO DESIGN P/N 84262-01)



DETAIL B
SCALE 3X

UNDER REVIEW

URF 2020-522 20.02.14 (NO)

NOTES:

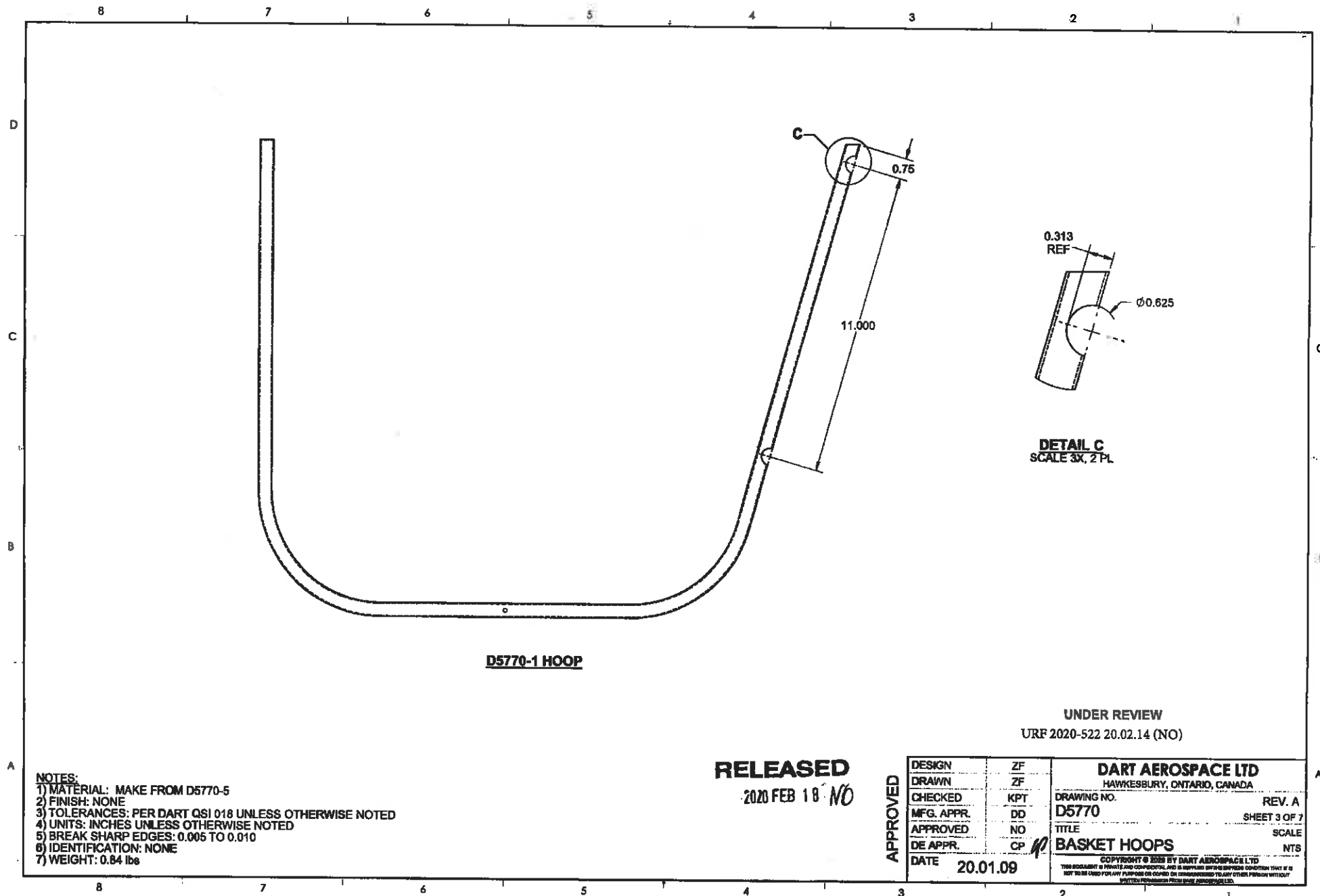
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.86 lbs
- 8) WELD PER DART QSI 004

RELEASED

2020 FEB 18 *NO*

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DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 2 OF 7
APPROVED	NO	TITLE	SCALE
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D5770-1 HOOP

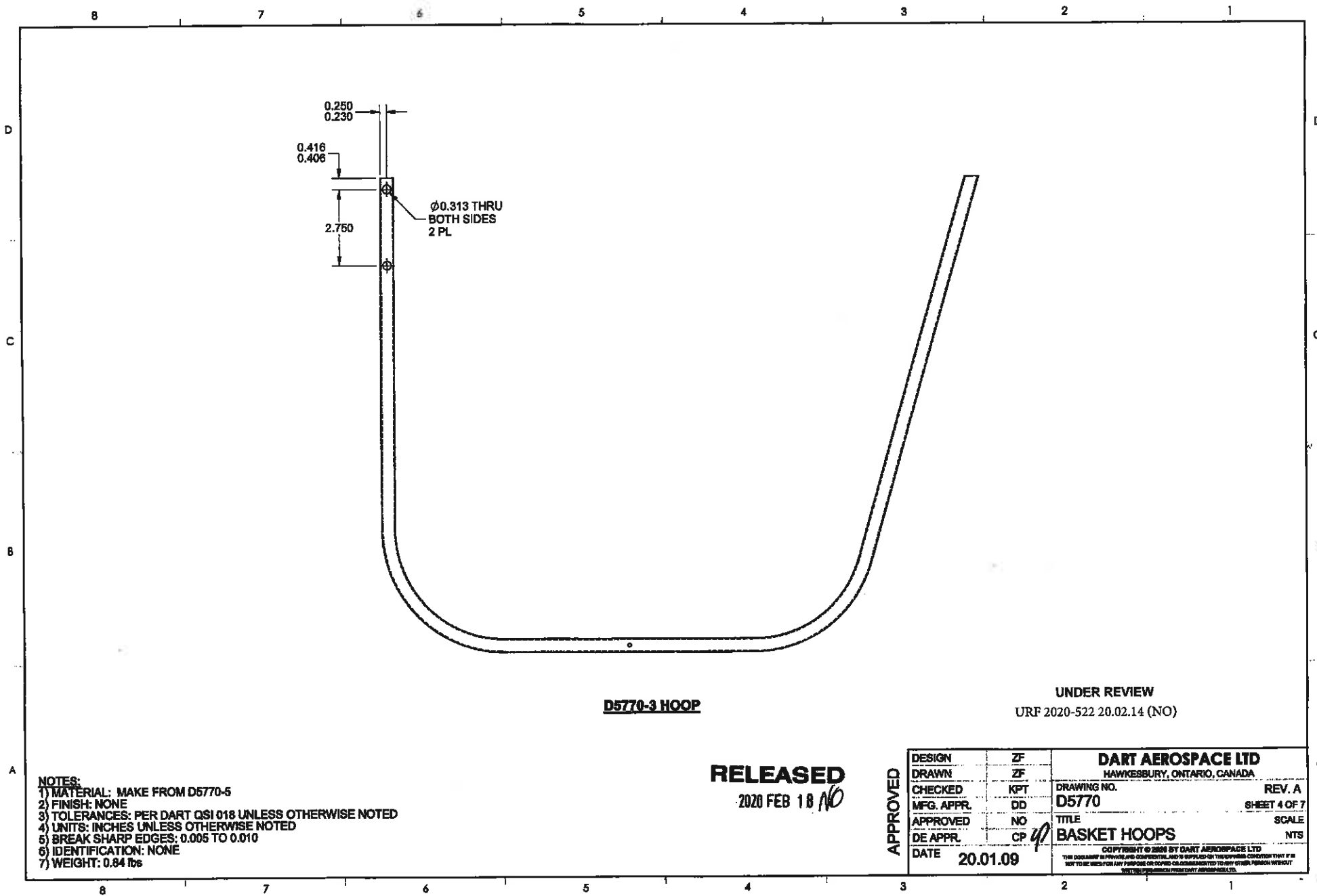
UNDER REVIEW
URF 2020-522 20.02.14 (NO)

RELEASED
2020 FEB 18 NO

- NOTES:**
- 1) MATERIAL: MAKE FROM D5770-5
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.84 lbs

APPROVED

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DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A
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D5770-3 HOOP

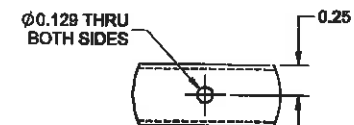
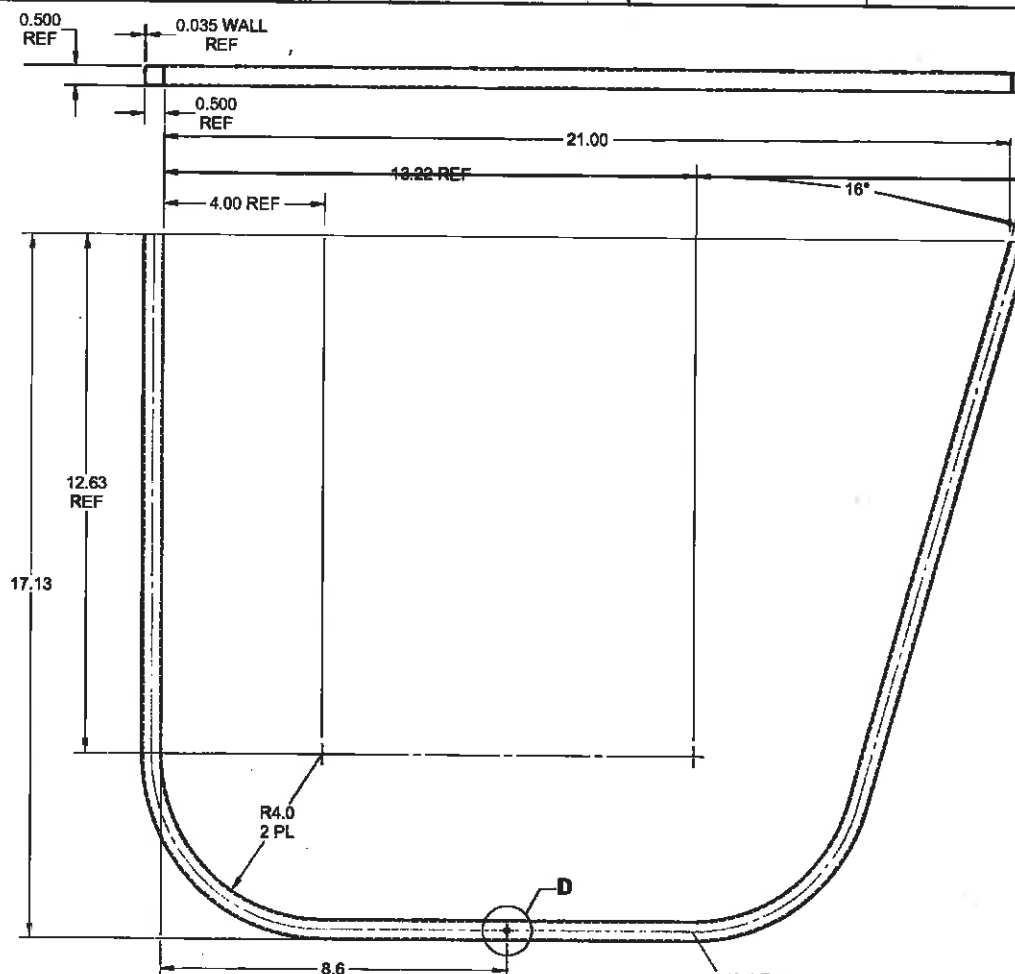
UNDER REVIEW
URF 2020-522 20.02.14 (NO)

- NOTES:**
- 1) MATERIAL: MAKE FROM D5770-5
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.84 lbs

RELEASED
2020 FEB 18 NO

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CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 4 OF 7
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DETAIL D
SCALE 3X

D5770-5 HOOP
(DERIVED FROM AERO DESIGN P/N 78421-01)

UNDER REVIEW

URF 2020-522 20.02.14 (NO)

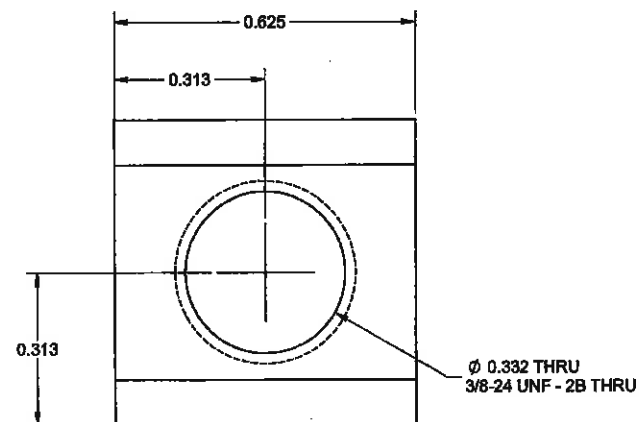
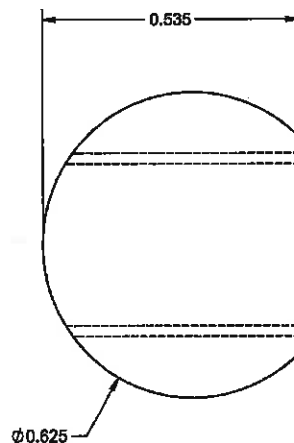
NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6370/6361/6362/6373/6374
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.85 lbs

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2020 FEB 18 *NO*

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MFG. APPR.	DD	D5770	SHEET 5 OF 7
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D5770-7 LUG
(DERIVED FROM AERO DESIGN P/N 69823-02)

UNDER REVIEW
URF 2020-522 20.02.14 (NO)

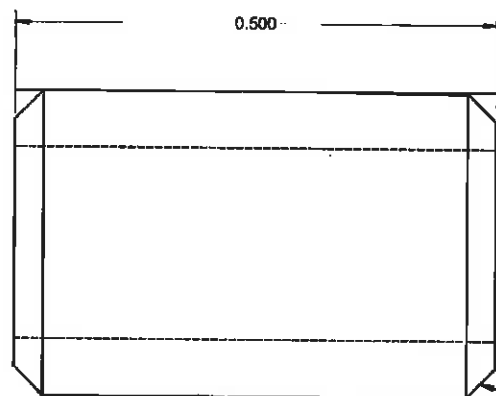
NOTES:

- 1) MATERIAL: AISI 1018/1025 STEEL ROUND BAR
PER MIL-S-7087 OR ASTM A108
REF DART SPEC M1018-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 016 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.04 lbs

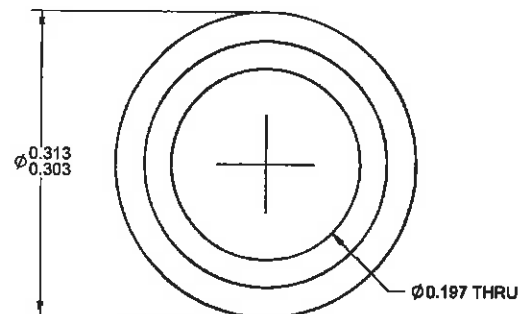
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2020 FEB 18 NO

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MFG. APPR.	DD	SHEET 6 OF 7	
APPROVED	NO	TITLE	SCALE
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0.03 X 45°
MAX
2 PL



D5770-9 BUSHING
(DERIVED FROM AERO DESIGN P/N 84272-01)

UNDER REVIEW
URF 2020-522 20.02.14 (NO)

NOTES:

- 1) MATERIAL: AISI 4130N ROUND BAR
PER MIL-S-8758 OR AMS 6348/6370/6528
REF DART SPEC M4130N-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.01 lbs

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2020 FEB 18 *ND*

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MFG. APPR.	DD	D5770	SHEET 7 OF 7
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045883



Supplier: FAC001-VU
Factory Steel
14020 Oakland Ave.
Detroit, MI 48203 USA
Phone: 313 883 6300
Fax: 313 883 4883

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045883

PO Date: 2/18/20

Due Date: 2/28/20

Purchase Order

Revision:

Revision Date:

FEB 19 2020

Issued By: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		M4130NTS0.500W.035			4130 Square Tube .500 X .500 X .035W : MATERIAL: AISI 4130N STEEL TUBING AS PER MIL-T-6736 OR AMS 6371/6360/6361/6362 6373/6374 receive ft	Firmed -		2/28/20	600 ft	0 ft	600 ft	\$6.49/ft	\$3,894.00
												Grand Total: \$3,894.00	

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries. (DFARS)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program.

A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AB9100 requirements. To learn in detail, please visit www.dartaero.com for further explanation.

Plex 2/19/20 2:52 PM Dart.Lavoie.Chantal

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M4130NTSO.520W.035 PO / BATCH NO.: P0430Y583
 DATE: MAR 04 2020 5260577

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 611 FT
 QUANTITY INSPECTED: 611 FT
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .500X.520 W.035
 THICKNESS RECEIVED: .500X.520 W.035
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> N	MIL-T-6336
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	HIT 25537
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION INSPECTED BY: <u>MAR 04 2020</u> DATE: <u>82</u>	ENGINEERING SIGNOFF (if required) SIGNED OFF BY: _____ DATE: _____
--	---

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

LIME1

P0413045883

M4130NTS0.500W.035

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. M4130N-TS	REV. A SHEET 1 OF 1
DATE 05.02.09		TITLE 4130N SQUARE TUBING	SCALE NTS
A	05.02.09	NEW ISSUE	

PURCHASE MATERIAL:

AISI4130N STEEL SQUARE TUBING PER ONE OF
THE FOLLOWING SPEC'S: MIL-T-6736, AMS 6371,
6360, 6361, 6362, 6373 OR 6374

PART NUMBER:

M4130N-TS | A.AAA | W | .TTT |

DAS
02
89

WHERE A.AAA = WIDTH IN INCHES
TTT = WALL THICKNESS IN INCHES

EXAMPLE: 0.50" X 0.035" WALL = M4130N-TS0.500W.035

RELEASED
05.02.09

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PLYMOUTH TUBE CO.

1200 East 12th Street, Streator, Illinois 61354
Phone: (815) 673-1615 Fax: (815) 672-2349

TRUST YOUR SOURCE AND ACCEPT ALL SUBSTITUTIONS

PRODUCT CERTIFICATION

SALES ORDER - LINE / RLS

179687 - 3 / 0

SHIP TO

Factory Steel & Metal Supply C
14020 Oakland Avenue
Detroit, MI 48203
USA

WORK ORDER 023914

HEAT NUMBER 25537

PCS/HEAT

0

MELT SOURCE Timken Steel - Melt/Mfg. USA

CUSTOMER P.O. 3999	CUSTOMER PART SQ-N12035	QUANTITY	LADING NO	CERT ID / REV /	CERT DATE								
PART DESCRIPTION SHSQ0500035J200 ***** Square OD ***** Side1: 0.5000 Max:0.5100 Min:0.4900 Side2: 0.5000 Max:0.5100 Min:0.4900 Wall: 0.0350 Max:0.0380 Min:0.0320 Length: 40.00±0.25 Spec: (MIL-T 8736B) Seamless Aircraft Grade: 4130 Anneal: Cond N													
CERTIFICATION REQUIREMENTS FAR BAA (FAR 52.225-1 Buy America Act Supplies), OFARS 252.225-7001 Buy America Act & Bal. of Payments Program FAR TAA (FAR 52.225-5 Trade Agreements) Paragraph 1.2.4.5 This material was produced in accordance with the requirements of ASTM A-450. The Grain size is determined and reported by the raw material supplier in accordance to ASTM E-112. This raw material was magnetic particle inspected by the raw material supplier in accordance to AMS 2640J and/or ASTM E-1444, and rated as Frequency, and Severity to AMS 2301, latest revision. Yield is determined by using the 0.2% offset method. Additional Specifications - AMS-T 6736B, 6360P & 6374L. Material produced in accordance to ASTM A-519-17. Jominy results: J(5/16")=38 J(8/16")=31.													
Chemical Analysis													
C	Mn	P	S	Si	Al	Cr	Mo	Ni	Pb	Cu	V	Ti	Sn
.30	.55	.008	.005	.29	.025	1.02	.20	.13	.000	.18	.009	.003	.009
Physical Properties													
Freq.	Severity	Grain Size											
.000	.000	7											
Mechanical Properties													
TEST	UNITS	#TESTS	HIGH	LOW	AVERAGE	STD-DEV							
Tensile	Psi	6	121110	115340	118173	2536							
Yield	Psi	6	115370	109700	112525	2436							
Elongation	%	6	17	17	17	0							
Rockwell C	Rc	6	22	22	22	0							
TEST	RESULT												
Decarb/OD	Pass												
Total ID/OD decarb	Pass												

I certify that the results are a true and correct copy of the records prepared and maintained by Plymouth Tube Company, Streator in compliance with the requirements of the cited specification. Chemistry is as reported by the Steel supplier. This test report cannot be reproduced or distributed except in full without the written permission of Plymouth Tube.

Janet D. Russell
Quality Assurance



PLYMOUTH TUBE CO.

1299 E. 42nd Street, Streator, Illinois 61361
Phone: (815) 678-1816 Fax: (815) 672-7218

TRUST YOUR SOURCE FOR CERTIFICATION SUBSTITUTIONS!

PRODUCT CERTIFICATION

SALES ORDER - LINE / RLS

178607-1 / 0

SHIP TO

Factory Steel & Metal Supply C
14020 Oakland Avenue
Detroit, MI 48203
USA

WORK ORDER 02304

PCS/HEAT 0

HEAT NUMBER 25537

MELT SOURCE Tinklen Steel - Melt/Mfg. USA

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	LADING NO	CERT ID / REV	CERT DATE
3999	SQ-N12035				
PART DESCRIPTION		SHSQ0500035J200			
Additional Specification(s)					
<u>TEST</u>	<u>UNITS</u>	<u>#TESTS</u>	<u>HIGH</u>	<u>LOW</u>	<u>AVERAGE</u>
Brinell	Brinell	0	251	197	225
					<u>STD-DEV</u>
					27
<p>This test report data is for the heat Chemistry Stated above.</p> <p>The material in this test report is:</p> <ol style="list-style-type: none"> 1) Drawn in the USA 2) Free from Polybrominated Biphenyls (PBB), Polybrominated Diphenyl Ethers (PBDE), and Mercury contamination. 3) NAFTA compliant. <p>End of Certification</p>					

DAS
82
9-80

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Jamie Bures
Quality Assurance

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Cross tube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> </div> <div> Eng. (Non-AW) <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Water Jet <input type="checkbox"/> Supplier <input type="checkbox"/> Quality <input type="checkbox"/> </div> </div>			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause <div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div>		FAULT CATEGORY <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Bending <input type="checkbox"/> Crushing <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Mislabeled </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Incomplete/Unclear Instructions <input type="checkbox"/> Drill Holes <input type="checkbox"/> Fit/Function </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain Direction <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Off-set/Set-up </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Outside Tolerance <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Misread </div> </div>			
Other/Details:					